



BALLAST WATER TREATMENT SYSTEM



PANASIA

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PANASIA CO.,LTD.

Global Leader in Smart & Green Technology

- Since 1989

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Established Date

Oct. 10th, 1989

Product List

- Ballast water treatment system
- DeNOx SCR system
- S0x Scrubber system
- Cargo monitoring system
- Tank level gauging system
- Sensors (Pressure, Temperature)

Achievement in GloEn-Patrol™

Grand prize of technical Korean world-class product 2012. Dec. commercialization 2015. Jan from Research & development IR 52 Jang Young Sil award* (32week's) special zone * The award given weekly in the name of the Minister of Science and Technology is so widely recognized to be one of the highest for innovation in Korea that even the general public can approve the value of the award. 2011. Aug. World Class 300 Gold tower order of industrial service Bronze award at 2010 Korea 2010. Dec. 2013. Dec. merit at 2013 Technology Awards Korea Technology

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GloEn-Patrol™

Ballast Water Treatment System

- Filtration & UV Irradiation



▲ Test barge

With experiences specializing in shipbuilding industries and skilled people understanding the characteristics of shipping industries, PANASIA came up and provided the **easiest, safest, and simplest solution for ballast water treatment system** based on effective filtration and UV irradiation since 2010 when acquired its type approvals. This technology has been proved and widely used to disinfect the harmful organisms in the ballast water without producing any toxic substance.

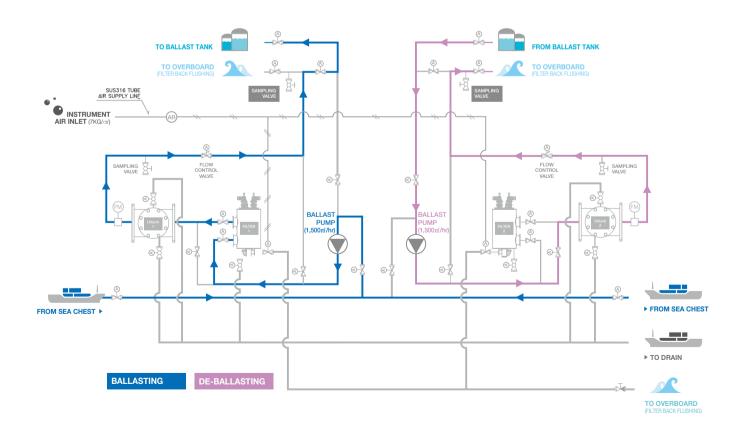
This simple configuration of GloEn-Patrol™ is combined the filtration unit with 50μm filter element which provides the most effective and efficient back flushing function than any other conventional filters can do and medium pressured UV lamps which give customers assurance to last long life to treat and disinfect the ballast water in ballasting and de-ballasting stage. In addition, this uniquely engineered and designed filter and UV lamp are manufactured by PANASIA's own technologies to provide the upmost quality, reasonable price and on time delivery to the customers.

The system flow has four types. In order to acquire an appropriate dose of UV lamps, system uses warming up mode in which sea water passes filter & UV but not flow into ballast tank. When system sets up, ballasting mode starts. In the mode, the ballast water from sea chest enters through the inlet pipe into the filter and flows through the cylindrical filter element from inside out. Organisms larger than $50\mu\text{m}$ are eliminated and those smaller than $50\mu\text{m}$ will pass into UV unit for disinfection. During filtration, sediments are accumulated on the surface of filter element and it is flushed out to overboard by the backflushing function without any disturbance on filter operation. During de-ballasting mode, the ballast water from the ballast tanks passes through the UV unit to prevent reproduction of organisms and flows out to overboard. During Bypass mode, the ballast water skips filter and UV unit and simply flows out to overboard.

FEATURES

- Effective disinfection of harmful aquatic organism
- Component concept for stabilized capacity expansion
- Less power consumption
- Low maintenance cost
- Simple operating system
- Automatic back flushing in the filtration unit
- Automatic Wiper cleaning in the UV unit
- Easy installation skid / vertical, horizontal arrangement, separate components
- Irrespective of water condition such as water salinity, temperature
- No requirement of dosing liquid or powder chemicals for disinfection
- Not producing active substance

FLOW DIAGRAM (GloEn-P1500)



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Ballast water treatment system GloEn-PatrolTM 5

GloEn-Patrol™ **Simple, Safe and Smart**

PRODUCT LINE UP

| | GloEn-Patrol™ G I | GloEn-Patrol™ G | GloEn-Patrol™ G III |
|--------------------|--|--|--|
| | | | |
| Component | Original Filter Unit Original UV Unit | MEGA Filter Unit Original UV Unit | MEGA Filter Unit MEGA UV Unit |
| Treatment Capacity | 50 ~ 750 m³/h | 800 ~ 3,000 m³ /h | 800 ~ 3,000 m³/h |
| Feature | Small capacity in single unit | Less footprint & Power consumption in large capacity | Large capacity in single unit with high efficiency |

CERTIFICATES









Sep. 2014















BV Type Approved USCG AMS Approved May 2013 Apr. 2013



IMO



RINA Type Approved



Sep. 2011







EX-PROOF Type



Treatment capacity 3,000 m³/hr

Improved In space & Power Consumption

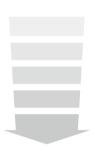


Treatment capacity 3,000 m³/hr

High Efficiency _ **40%** of power consumption is reduced.

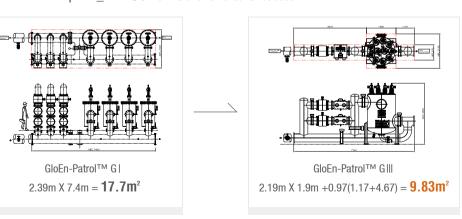
| | Treatment | Power Consumption | | | Reduced |
|-------|-----------------------|-------------------|-------|---------------|---------|
| Model | Treatment Capacity | Canacity | | GloEn-PatroI™ | |
| | oupuon, | GloEn-Patrol™ | Min. | Max. | by |
| P1000 | 1,000 m³/hr | 120kW | 56kW | 77kW | 36% |
| P1200 | 1,200 m³/hr | 160kW | 65kW | 90kW | 44% |
| P1500 | 1,500 m³/hr | 174kW | 80kW | 110kW | 37% |
| P2000 | 2,000 m³/hr | 240kW | 113kW | 155kW | 35% |
| P2500 | 2,500 m³/hr | 320kW | 131kW | 180kW | 44% |
| P3000 | 3,000 m³/hr | 360kW | 164kW | 225kW | 38% |

INSTALLATION COMPARISON BETWEEN GI AND GIII MODEL



Power Consumption

Minimized Footprint _ 44.5% of installation area is reduced.





Minimized Footprint

LR Type Approved Aug. 2012

Aug. 2012

CR Type Approved

RMRS Type Approved

Approved Aug. 2010

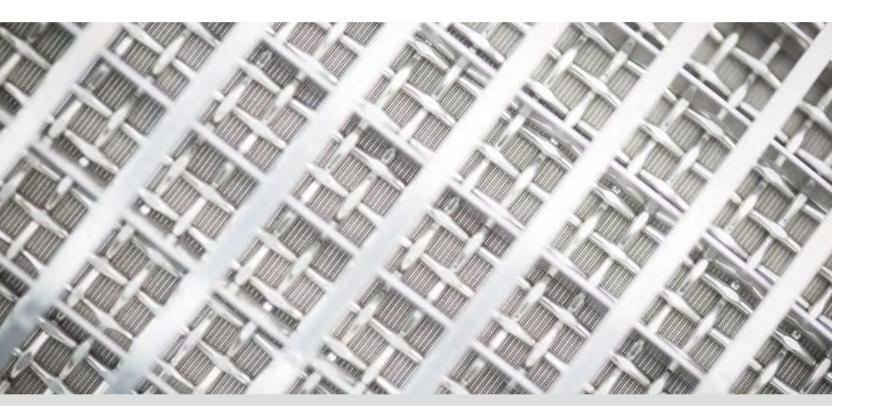
DNV ATEX Approved Jun. 2010

G8 IMO Approved Mar. 2010

G9 IMO Approved Mar. 2010

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Simple Configuration Filter Unit



SCREEN TYPE FILTER

The ballast water enters into the filter and flows through the cylindrical filter element from inside out. The filtration cake accumulating on the filter element surface causes pressure difference to develop across the filter element. The back-flushing begins when the pre-set pressure difference between inlet and outlet on the filter is reached or pre-determined lapse of time is met. During the back-flushing cycle, the filtering is not interrupted and continues to flow downstream of the filter in the normal manner.

Regardless of this outstanding technology, Original Filter has met challenges when pump capacity gets bigger, the number of filter units increase simultaneously, requiring more footprint reluctantly. As a solution to this concern, we've developed MEGA Filter Unit to appropriately apply for bigger capacity(from 900 m³/hr up to 3,000 m³/hr), providing multi-cylindrical filter elements to maximize the performance for the filter unit with less footprint(approx. 44.5%) compared to Original Filter.

COMPONENT LINE-UP

| | Model | Treatment Capacity |
|----------------------|---------|--------------------|
| | PF 250 | 250 m³/h |
| Original Filter Unit | PF 500 | 500 m³/h |
| _ | PF 750 | 750 m³/h |
| | PF 900 | 900 m³/h |
| _ | PF 1200 | 1,200 m³/h |
| MEGA ETH THE | PF 1500 | 1,500 m³/h |
| MEGA Filter Unit — | PF 2000 | 2,000 m³/h |
| _ | PF 2500 | 2,500 m³/h |
| _ | PF 3000 | 3,000 m³/h |
| | | |

| Original Filter Unit | MEGA Filter Unit |
|----------------------|------------------|
| | |

| Single screen type | Туре | Multi cage screen type |
|---------------------------------|--|--|
| 250 ~ 750 m³/hr | Capacity | 900 ~ 3,000 m³/hr |
| 10 bar | Max.Operating Pressure | 10 bar |
| 50μm | Grade of filtration | 50µm |
| SUS 316L / Hastelloy | Filter Element Material | SUS 316L / Hastelloy |
| Differential Pressure-dependent | Backflushing control | Differential Pressure - dependent |
| | 250 ~ 750 m³/hr 10 bar 50 μm SUS 316L / Hastelloy | 250 ~ 750 m³/hr Capacity 10 bar Max.Operating Pressure 50 μm Grade of filtration SUS 316L / Hastelloy Filter Element Material |

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Ballast water treatment system GloEn-Patrol™ 9

Simple Configuration UV Unit



For the BWTS based on the filtration and UV technology, the other wiper's back and forth movement. Although this excellent performance important part for an assurance of its operation is to guarantee the is guaranteed, there's no harmful and toxic chemicals neither required performance of UV lamps. GloEn-Patrol™ uses the UV lamps which nor produced for running our system. Basically it is 100% safe are especially engineered, designed and manufactured by PANASIA treatment method. in ballast water disinfection purpose. The intensity of UV lamp is automatically adjusted by three levels according to flow rate, and With the attitude of listening customer's thoughtful comments, we transmittance to assure stable UV lamp performance. GloEn-Patrol™ uses medium pressure UV lamps that output a variety of wavelength and enables to treat more various micro-organisms compared to any other UV lamps. To maintain the cleaned quartz sleeve condition, automatic wiping function is adopted that cleans the quartz sleeve by

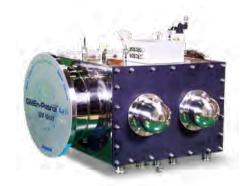
have developed, a brand new MEGA UV Unit, treating even bigger capacity with less footprint by reducing the power consumption of approx. 40% compared with Original UV unit so that GloEn-Patrol™ can be confidently supplied for bigger vessels.

COMPONENT LINE-UP

| | Model | Treatment Capacity |
|------------------|---------|--------------------|
| | | 150 m³/hr |
| | PU 250 | 250 m³/hr |
| Original UV Unit | | 350 m³/hr |
| | 50.000 | 500 m³/h |
| | PU 500 | 700 m³/hr |
| | PU 1000 | 1,000 m³/h |
| MEGA UV Unit | PU 1250 | 1,250 m³/h |
| | PU 1500 | 1,500 m³/h |
| | | |

| Original UV Unit | MEGA UV Unit |
|------------------|--------------|
| | |





| Capacity | 150 ~ 700 m³/hr | Capacity | 1,000 ~ 1,500 m³/hr |
|-------------------------------|-----------------|-------------------------------|---------------------|
| Max.Operating Pressure | 10 bar | Max.Operating Pressure | 10 bar |
| Automatic cleaning wiper | | Automatic cleaning wiper | |
| Explosion Proof Type (option) | | Explosion Proof Type (option) | |

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Simple Configuration Panels

CONTROL PANEL



The monitor & control panel is PLC based and configured to activate and deactivate UV lamps via UV power supply panels in order to maintain the sufficient UV dose while conserving power. The monitor & control panel offers a real time monitoring of the status of system operation while logging the data required by the convention at the same time.

- Smart HMI system
- Data logging for 24 months
- Main data real time display (Position, Pressure, Flow, Temperature, etc)
- Alarm function (Interface with AMS or Load master)
- Controller: Siemens PLC
- Touch screen
- Operation Temperature: 0 $\sim 55^{\circ}$ C

UV POWER SUPPLY PANEL



The major function of Power Supply Panel is to operate the medium pressure UV lamps UV. It controls the strength of UV lamps with the capacitors mounted in the Panel. Also it detects whether the UV lamps are functioning properly or not. The temperature sensor is mounted inside to monitor temperature in order to give an alarm to an operator and shut down the system in case of overheating.

- Operation Temperature: $0 \sim 55^{\circ}$ C
- Prevent high heat dissipation





USCG's final ballast water regulation already came into force back in June 2012, along with IMO's BWM Convention to be enforced sooner, will impose ship owners to install a reliable Ballast Water Treatment System for their vessels with given implementation schedule.

PSRS(pit stop retrofit service) is to provide ship owners with exact, prompt and competitive retrofit service in order to save time and cost. Based on well-proven technology, we also offer ship owners complete retrofit solutions such as project consulting, equipment, engineering, installation as well as supervision and commissioning.

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Total Solution for Retrofit

FEATURES

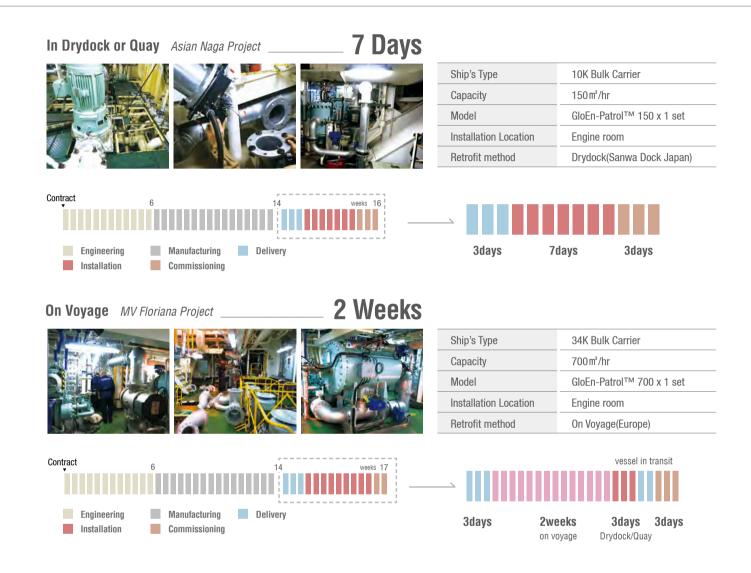


- Comprehensive turn-key proposal
- Highly experienced Engineer with qualified technical skills
- Time, cost saving
- On board Survey & 3D laser scanning for the accurate work
- Certification and Class

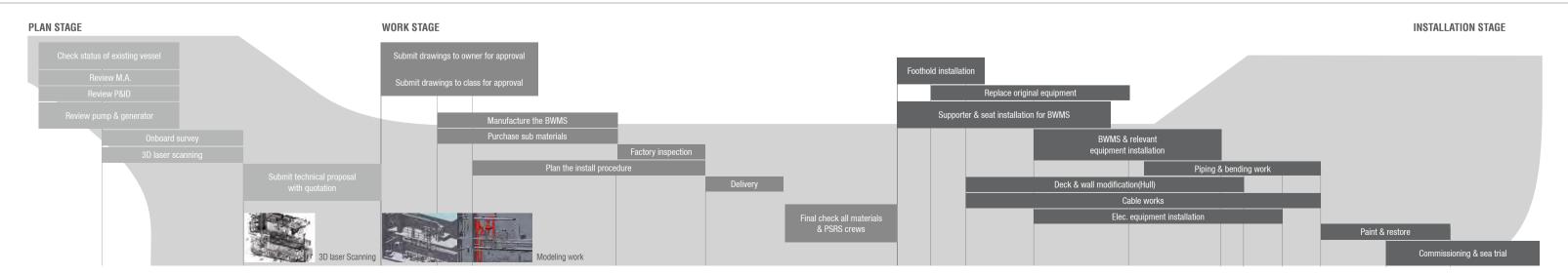
SERVICE SCOPE

| CASE I | BWTS Equipment only | | _ | |
|----------|---------------------|-------------|-------------------------------|-------------------|
| CASE II | BWTS Equipment | Engineering | | |
| CASE III | BWTS Equipment | Engineering | Supply Installation Materials | |
| CASE IV | BWTS Equipment | Engineering | Supply Installation Materials | Installation Work |

RETROFITTING SCHEDULE



WORKING PLAN



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Installation

GloEn-Patrol™ is the answer to all your requirements.

TANKER



| Ship's Type | 320K VLCC | Installation Location | Pump Room |
|-------------|---------------------|-----------------------|-----------|
| Shipyard | Korea | Class | NK |
| Shipowner | Kuwait | Explosion Proof Type | |
| Capacity | 3,000 X 2 / 500 X 1 | | |



| Ship's Type | 50.3K PC | Installation Location | On Deck |
|-------------|-------------------|-----------------------|---------|
| Shipyard | Korea | Class | DNV |
| Shipowner | Italy | Explosion Proof Type | |
| Capacity | 750 X 2 / 300 X 1 | | |

LNG



| Ship's Type | 170K CBM LNG | Installation Location | Engine Room |
|-------------|--------------|-----------------------|-------------|
| Shipyard | Korea | Class | LR / RSMS |
| Shipowner | Russia | | |
| Capacity | 3,000 X 2 | | |

LPG



| Ship's Type | 38K LPG | Installation Location | Engine Room |
|-------------|---------|-----------------------|-------------|
| Shipyard | Korea | Class | ABS |
| Shipowner | Turkey | | |
| Capacity | 500 X 2 | | |

BULK CARRIER



| Ship's Type | 82K Bulk Carrier | Installation Location | Engine Room |
|-------------|------------------|-----------------------|-------------|
| Shipyard | Korea | Class | LR |
| Shipowner | Greece | | |
| Capacity | 1,500 X 2 | | |



| Ship's Type | 75K Bulk Carrier | Installation Location | Engine Room |
|-------------|------------------|-----------------------|-------------|
| Shipyard | Korea | Class | ABS |
| Shipowner | Russia | | |
| Capacity | 1,200 X 2 | | |



| Ship's Type | 93K Bulk Carrier | Installation Location | Engine Room |
|-------------|------------------|-----------------------|-------------|
| Shipyard | Taiwan | Class | BV / CR |
| Shipowner | Taiwan | | |
| Capacity | 1,000 X 2 | | |
| | | | |



| Ship's Type | 37K Bulk Carrier | Installation Location | Engine Room |
|-------------|------------------|-----------------------|-------------|
| Shipyard | Japan | Class | NK |
| Shipowner | Japan | | |
| Capacity | 700 X 2 | | |

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Installation

GloEn-Patrol™ is the answer to all your requirements.

CONTAINER



| Ship's Type | 14,500 TEU Container | Installation Location | Engine Room |
|-------------|----------------------|-----------------------|-------------|
| Shipyard | Korea | Class | DNV |
| Shipowner | U.A.E | | |
| Capacity | 1,000 X 2 | | |



| Ship's Type | 9,400 TEU Container | Installation Location | Engine Room |
|-------------|---------------------|-----------------------|-------------|
| Shipyard | China | Class | GL |
| Shipowner | Switzerland | | |
| Capacity | 1,000 X 1 | | |

GENERAL CARGO SHIP



| Ship's Type | 16.5K General Cargo | Installation Location | Engine Room |
|-------------|---------------------|-----------------------|-------------|
| Shipyard | Japan | Class | NK |
| Shipowner | Ireland | | |
| Capacity | 500 X 2 | | |



| Ship's Type | 11K General Cargo | Installation Location | Engine Room |
|-------------|-------------------|-----------------------|-------------|
| Shipyard | Japan | Class | NK |
| Shipowner | Japan | | |
| Capacity | 700 X 2 | | |

Worldwide Service Network

Effective Follow-up Service, Prompt Action for Spare Parts.

